

# DECROBOND

## DOOR, FRAME & IRONMONGERY CERTIFICATE

FIRE RESISTANT TIMBER FIRE DOORS & FRAMES TO BS 476: PART 22 : 1987 - PRODUCT CERTIFICATE NO. **IFCC 1486**

*Certificate only valid if verified on website -*

[www.ifccertification.com](http://www.ifccertification.com)

This product certificate certifies that DECROBOND LTD Manufacture in the UK the following fire doors and door assemblies Decrobond Flush & Vision Panelled FD30 & FD60 and have satisfied the requirements of The IFC CERTIFICATION LTD scheme that includes the testing of products to BS476: Part 22, the inspection of Factory Production Control and continuing surveillance audits and testing of samples of products taken from production.

The product specifications are detailed in the FD30 & FD60 Field of Application reports referenced below. The reports conclude that the door assemblies within the scope of approval may be installed in either orientation and so be exposed to fire conditions from either face.



REPORT REF: PAR/10341/01 REV B FD30

REPORT REF: PAR/10341/02 REV B FD60

**FIRE CERTIFICATE - PLACE IN BUILDING FIRE SAFETY MANUAL (BS9999:2017 - Section9. Annex H)**

## CONTRACTORS INSTALLATION STATEMENT

The Fire Door Ref No.: \_\_\_\_\_

Door Location: \_\_\_\_\_

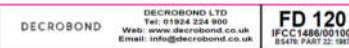
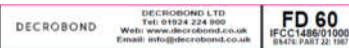
has been installed in accordance with the Decrobond Installation Guide (see reverse) by the trained installation team of:

Company: \_\_\_\_\_

Signed: \_\_\_\_\_

Date: \_\_\_\_\_

Tick the appropriate Fire Classification Label below and include the Decrobond Fire Door Number Located at the top of the Door on the Fire Label



Unique Decrobond Fire Door Number

**IFCC1486/**

Tel: 01924 224 900 Email: [estimating@decrobond.co.uk](mailto:estimating@decrobond.co.uk) Web: [www.decrobond.co.uk](http://www.decrobond.co.uk)

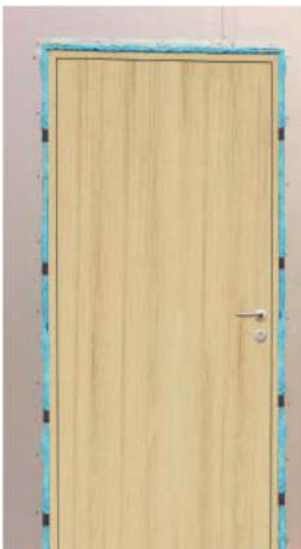
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## CORRECT INSTALLATION CHECKLIST - MUST BE OBSERVED!



1. Frame to wall gaps /packing /gap sealant Using Certified **Blue60** Fire Foam (Available from Decrobond)
2. Hinges/Pivots position & no missing screws
3. Door to Frame & Threshold gaps
4. Fire seals (intumescent) in position
5. Smoke seals (if required) allow door to shut and fill all gaps
6. Lockset engages/releases and is fixed using an approved intumescent lock jacket
7. Closer suitably adjusted to close door
8. "Firedoor Keep Shut" sign visible on door or frame



- During the application, the temperature of the can and room should be between +5 °C and +30 °C
- Frame / wall surface must be free from dust and grease
- Moistening the surfaces before and after the application will ensure faster curing and increase the bonding strength
- Tested with gaps between 7mm and 30mm
- Where fixing points occur pack securely using fire rated packers
- Screw on the applicator gun / nozzle and shake can
- Hold the can upside down and activate the foam by pressing the valve
- **IMPORTANT** - The junction between the door frame and the substrate should be fully filled with fire rated foam
- Architraves can then be fitted over un-cured foam or alternatively foam can be allowed to cure and then be removed mechanically